

## Test Report

No. SHAHG1917122501

Date: 29 Aug 2019

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DONGGUAN WINDECO LIMITED  
RUI HUA ROAD,HENGLI TOWN,DONGGUAN CITY

The following sample(s) was/were submitted and identified on behalf of the clients as : HPL HIGH PRESSURE LAMINATE

SGS Job No. : SHHL1907037820CW - SH  
 Manufacturer : DONGGUAN WINDECO LIMITED  
 Country of Origin : CHINA  
 Date of Sample Received : 02 Aug 2019  
 Testing Period : 02 Aug 2019 - 29 Aug 2019  
 Test Requested : Selected test(s) as requested by client.  
 Test Method : Please refer to next page(s).  
 Test Results : Please refer to next page(s).

### Result Summary :

Test Requested	Conclusion
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Overall migration	PASS
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of melamine	PASS
Commission Regulation (EU) No 10/2011 of 14 January 2011 and Commission Regulation (EU) No 284/2011 of 22 March 2011-Specific migration of formaldehyde	PASS
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of heavy metal	PASS

Signed for and on behalf of  
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

*Lucia Liu*

Lucia Liu  
Approved Signatory



SHAHG1917122501



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	SHA19-171225.001	White/green plastic sheet	Melamine

Remarks :

- (1) mg/dm<sup>2</sup> = milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C= degree Celsius
- (4) < = less than
- (5) MDL = Method Detection Limit
- (6) ND = Not Detected ( < MDL)

### Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Overall migration

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;  
EN 1186-3: 2002 aqueous food simulants by total immersion method;  
EN 1186-14: 2002 substitute test;

Simulant Used	Time	Temperature	Max. Permissible Limit	Result of 001 Overall migration	Conclusion
10% Ethanol (V/V) aqueous solution	2.0hr(s)	70°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS
3% Acetic acid (W/V) aqueous solution	2.0hr(s)	70°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS
95% Ethanol	2.0hr(s)	60°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS
Isooctane	0.5hr(s)	40°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS

Notes :

- (1) Analytical tolerance of aqueous simulants is 2 mg/dm<sup>2</sup> or 12 mg/kg.
- (2) Analytical tolerance of fatty food simulants is 3 mg/dm<sup>2</sup> or 20mg/kg.
- (3) Test condition & simulant were specified by client.
- (4) The test data is obtained by considering the articles intended for repeated use as per described in Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result.

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**Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of melamine**

Test Method : With reference to EN 13130-1: 2004, analysis was performed by LC-MS-MS.

**Sample 001**

Simulant Used : 3% Acetic acid (W/V) aqueous solution

Test Condition : 40 °C 1.0 hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Migration times	-	-	-	Third
Area/volume	-	dm <sup>2</sup> /kg	-	6.0
Specific migration of Melamine	2.5	mg/kg	2.0	ND
<b>Conclusion</b>				<b>PASS</b>

Notes :

- (1) Test condition & simulant were specified by client.

**Commission Regulation (EU) No 10/2011 of 14 January 2011 and Commission Regulation (EU) No 284/2011 of 22 March 2011-Specific migration of formaldehyde**

Test Method : With reference to EN 13130-1: 2004, analysis was performed by UV-Vis.

**Sample 001**

Test Condition : 70 °C 2.0 hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Migration times	-	-	-	Third
Area/volume	-	dm <sup>2</sup> /kg	-	6.0
Specific migration of formaldehyde	15	mg/kg	0.1	4.4
<b>Conclusion</b>				<b>PASS</b>

Notes :

- (1) Test condition was referred to EU JRC guideline EUR 24815 EN 2011, in support of Commission Regulation (EU) No 284/2011 of 22 March 2011.
- (2) The test is performed in triplicate as per EU JRC guidelines EUR 24815 EN 2011, in support of Commission Regulation (EU) No 284/2011 of 22 March 2011. The highest value among 3 trial results is reported.

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**Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of heavy metal**

Test Method : With reference to EN13130-1:2004, analysis was performed by ICP-OES.

**Sample 001**

Simulant Used : 3% Acetic acid (W/V) aqueous solution

Test Condition : 40 °C 1.0 hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Migration times	-	-	-	Third
Area/volume	-	dm <sup>2</sup> /kg	-	6.0
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
<b>Conclusion</b>				<b>PASS</b>

Notes :

(1) Test condition & simulant were specified by client.

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**SHCM 6377851**



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